



DIRECT TO FILM HEAT PRESS INSTRUCTIONS

****FOR COTTON GARMENTS**

Heat Press is REQUIRED

*Pre-heat garment to remove excess moisture (optional)

Align transfer

1ST PRESS

Temperature: 325 degrees

Time: 15 seconds

Pressure: Medium-Heavy

Allow Transfer to COOL COMPLETELY before removing clear film

2ND PRESS

Lay Parchment Paper over design

Time: 10 seconds to completely cure into garment

Pressure: Medium

Wait 24 hours before washing or stretching

**Although DTF can be pressed onto various other garments, please do your own testing as each has different heat tolerances.

Troubleshooting:

Although pressing issues are uncommon, If your transfer attempts to lift when removing the clear film BE SURE IT IS COMPLETELY COOL BEFORE ATTEMPTING REMOVAL! Otherwise, you may need to increase your heat by 10 degrees, pressing time by 10 seconds or pressure. Digital Transfers are very forgiving and can tolerate a temperature or pressing time a little longer than listed. These are guidelines - you should always test with your own equipment before attempting a full project.